



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D537-1

Job Sheet 17738



Part No: D5379-1

Job Qty: 10 ea

Part Name: Bearpaw Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/18/18

Job Tracking No:

Due Date: 5/25/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP REV:A 15.12.18 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		5/25/18	0.00	0.00	Start Up Waterjet		DL 18/05/20
100	Waterjet	10 pcs		5/25/18	0.00	0.53	Waterjet1		DL 18/05/20
110	QC	10 pcs		5/25/18	0.00	0.00	QC2 Waterjet-4		DL 18/05/20
120	QC	10 pcs		5/25/18	0.00	0.00	QC8-6		38
130	Brake NC	10 pcs		5/25/18	0.00	0.33	Brake NC 1		9-89
140	QC	10 pcs		5/25/18	0.00	0.00	QC5		DAS
150	Packaging	10 pcs		5/25/18	0.00	0.00	Packaging3		9-89
160	QC21-SA	10 Ea		5/25/18	0.00	0.00	QC21		JUN 08 2018

Part Op 100 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary

Descriptions: 110 - QC2- Inspect parts of machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Form as per dwg DT9709

140 - QC5- Inspect part completeness to step on W/O

150 - Identify as per dwg & Stock Location:

160 - QC21- Final Inspection - Work Order Release

DAS JUN 08 2018
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S14GA	304SS sheet .080	.7000 sf (.07 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S14GA	1	9	0

Part Specifications

Specifications could not be found.

Plex 5/18/18 12:33 PM Dart.Gagnon.Michelle



Container No: S072743



Part: D5379-1

Job No: 177838

Serial No/Batch: S072743

Revision:

Inspector:

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Date: 05/20/18

